Work Ord Friday, June 0											Page 1
Item ID: Revision ID: Item Name:	D3999-11 Earth Tab			Accept					Setup Star Sto	# 	
Start Date: Required Date Reference:	6/4/2010	Start Qty: 2.00 Req'd Qty: 2.00	(Cust Item l Customer:	D:			510	P	
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):	-	ate:		I	Run Stai Sto		
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3999	Rev A	ision Nbr									
Waterjet FLOW CNC Wate	rjet . 06 Z	Memo 1-Cut as p Dwg Rev:	· 🛧	0.00				B	0-6-10	(2	
		Prog Rev:	if necessary								
110		QC2- Inspect parts off	machine FAI/FAIB	0.00				1010	-6-10		
QC		Memo		0.00				H310	6-10		

Quality Control

Dart	Aer	osp	ace	Ltd
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		WC	RK ORDER CHANG	ES				
STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	A: Date:	Approval QC Inspector	
							Chief Eng / Prod Mgr Date: Date:	
Part No:PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Corrective Action Section B Verification Approval Approva								
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			i					
Re							Date: _	
	· ·	WORK ORD	ER NON-CONFORMA	ANCE (NCI	₹)			
STEP	Description of NC				Verific	ation	Approval	Approval
	Section A							QC Inspector
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	:Re	:PAR #: Resolution:	STEP PROCEDURE CHAIN PAR #: Fault Cate Resolution: Disposition WORK ORDE STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PROCEDURE CHANGE Fault Category: Besolution: Disposition: WORK ORDER NON-CONFORMA STEP Description of NC Section A Initial Action Description	STEP PROCEDURE CHANGE By PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C C WORK ORDER NON-CONFORMANCE (NCI STEP Description of NC Section A	STEP PROCEDURE CHANGE By Date PAR #: Fault Category: NCR: Yes No DQ/ Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC Section A	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

W	ork	Order	ID	59477
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Friday, June 04, 2010 2:46:39 PM



Page 2

Item ID:

D3999-11

Accept

Setup Start



Revision ID:

Start Date:

Earth Tab Item Name:

Required Date: 6/10/2010

6/4/2010

QC:

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: _____

Tooling:

Date: Date: Run

Start

Stop

Stop



Date:

SPC (Y/N):

Tool # Plan

Accept

Reject

Insp.

Sequence ID/ **Work Center ID**

120

QC

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Memo

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Code Qty

Qty

Reject Number

Stamp

130

Brake NC

Brake NC

Bend as per dwg

0.00

0.00

Sis color 11

160

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Siolocola

W/O:			V	ORK ORDER CHANG	ES			
DATE STEP PROCEDURE CHANGE By Date Qty Chief E		Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Dovt No.								
Part No		PAR #:						
				DER NON-CONFORM			Date:	
DATE	STEP	Description of NC			ion B	Verification	Approval	Approval
	J. L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspector
					·			
				•				

Work Order ID 59477

Friday, June 04, 2010 2:46:39 PM



Page 3

Item ID:

D3999-11

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name: Earth Tab

Required Date: 6/10/2010

6/4/2010

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Process Plan:

Date: Tooling:

Date:

Run

Start

Stop



QC:

Date:_____

SPC (Y/N):

Set Up/

Date:

Tool ID

Tool # Plan Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

Sequence ID/ **Work Center ID**

170

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

Run Hours

0.00

0.00

QC21- Final Inspection - Work Order Release

0.00



Quality Control

QC

Memo

0.00

Dart Aerospace	Ltd
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W/O:			WC	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		DAD #.	Fault Cata	· · · · · · · · · · · · · · · · · · ·	NOD					
1 art 140		PAR #:								
NOD	n.	esolution:		ER NON-CONFORM					Date:	
NCR:						(NCR				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	tion B	Sign &	Verific Section		Approval	Approval
		333,0177	Chief Eng	Chief Eng		Date	Secu	on C	Chief Eng	QC Inspector
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Picklist Print

Friday, June 04, 2010 2:46:43 PM

Work Order ID: 59477

Parent Item:

Comments:

D3999-11

Parent Item Name:

Earth Tab

IPP rev A 09.12.18 new issue Prelim EC verified by:DD IPP rev B

10.05.10 ecn 10-562 EC verified by:DD

Start Date: 6/4/2010

Required Date: 6/10/2010

Date

Page 1

Status

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

M6061T6S.063

Replacement Mfg/ Item ID Purch Purchased

Primary Item Location No

Last Location Route Seq ID Unit of Qty on Measure Hand 130.7000

Qty per Kit Total

Otv 0.01 4.54

Issued .04

Qty

Issued

1B10-6-10

6061-T6 .063 Sheet

Location

MAT21 130.7 113608

130.7

Loc Oty

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Loc Code



Dart Aerospa	ace Ltd
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W/O:		71	W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date Q	QA: Date:	Approval QC Inspector		
		PROCEDURE CHANGE By Date Qty Chief Eng/ Prod Mgr QC Inspect OC Inspect PAR #: Fault Category: NCR: Yes No DQA: Date: Solution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) Description of NC								
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Part No										
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DATE	STEP	Description of NC	Initial					I Approval		
		Section A				Section C	Chief Eng	QC Inspector		
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DART AEROSPACE LTD	Work Order: S9477	
Description: EARTH TAD	Part Number: \(\) 3999-\(\)	
Inspection Dwg:D3999-11 Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

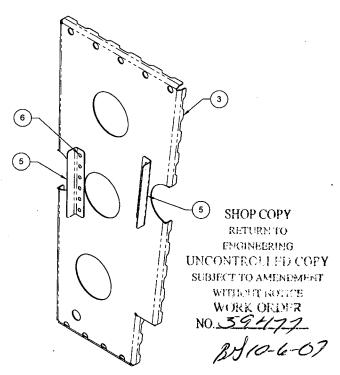
X	First Article	Prototype
		

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	'B	Audited by:	Prototype Approval:	N/A
Date:	10-6-10	Date: 10/06/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

		·	· ·	
QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
Х		D3999-041	BAFFLE ASSEMBLY, AFT	JCA-M47-1-02
	X	D3999-043	BAFFLE ASSEMBLY, FWD	JCA-M47-1-03
1		D3999-1	RAFFI F	
	1	D3999-3	BAFFLE	
2	2	D3999-5	ANGLE	
12	12	MS20470AD4	RIVET	
	1 2	-041	-041 -043 PART NUMBER X D3999-041 X D3999-043 1 D3999-1 1 D3999-3 2 D3999-5	QTY. -041 QTY. -043 PART NUMBER DESCRIPTION X D3999-041 BAFFLE ASSEMBLY, AFT X D3999-043 BAFFLE ASSEMBLY, FWD 1 D3999-1 BAFFLE 1 D3999-3 BAFFLE 2 2 D3999-5 ANGLE



D3999-041 BAFFLE ASSEMBLY, AFT

7

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3999-041/-043" AND B/N USING FINE POINT PERMANENT INK MARKER
 7) WEIGHT (-041): 1.51 lbs
 8) WEIGHT (-043): 1.84 lbs

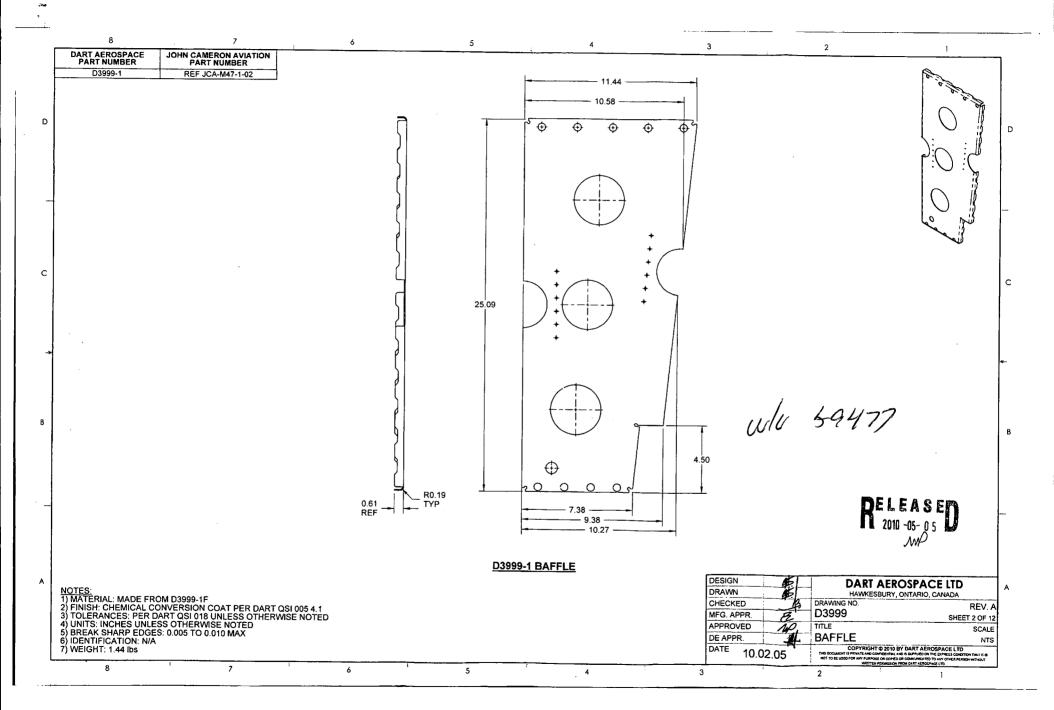
D3999-043 BAFFLE ASSEMBLY, FWD

RELEASED NO

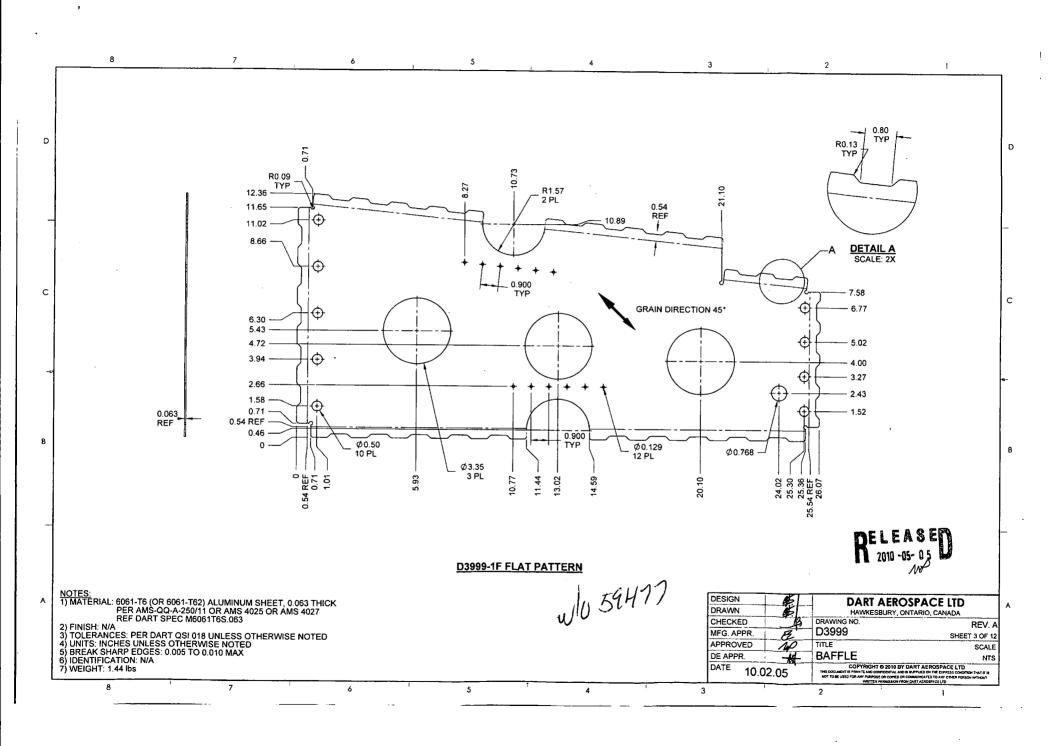
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CHECK MFG. A		A	DRAWING NO. D3999		REV. A				
APPRO	VED	NP.	TITLE	S	HEET 1 OF 12 SCALE				
DE APP	R.	_#	BAFFLE		NTS				
DATE	10.0	2.05	THIS DOCUMENT IS PRIVATE AND CONFIDENTIA NOT TO BE USED FOR ANY PURPOSE OR COPI	D BY DART AEROSPACE IL AND IS SUPPLIED ON THE EXPRESS IED OR COMMUNICATED TO ANY OTHE ON FROM DART AEROSPACE LTD.	CONCIDENTIALIZATION				

Dart Aerospace Ltd	d	tc	L	е	C	a	p	S	O.	r	e	Α	rt	a	D
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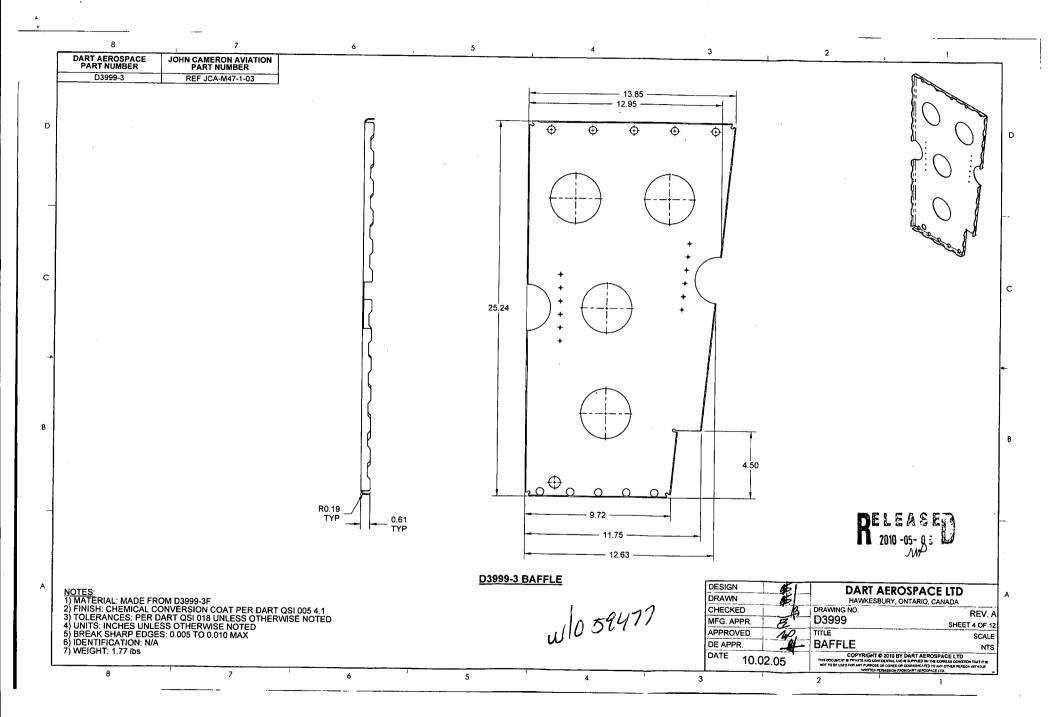
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date:	
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DATE	STEP	Description of NC	1		tion B	Verificat	ion Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	C Chief Eng	QC Inspector
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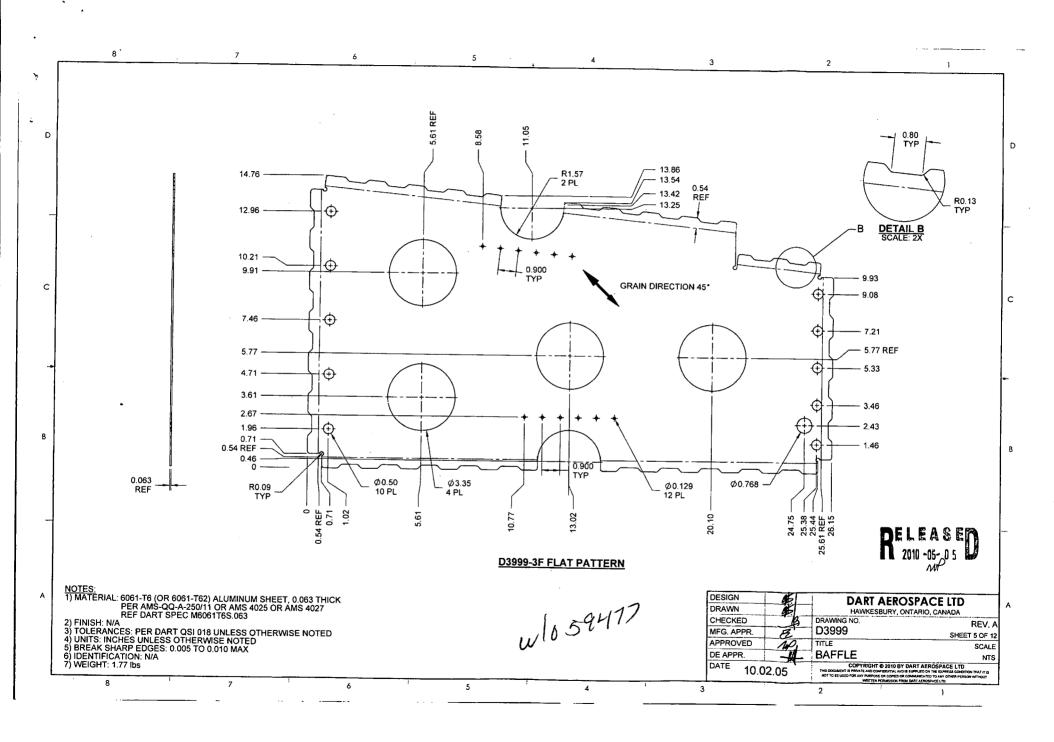
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W/O:			W	ORK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ /	\ \ :	Date:	
		esolution:								
NCR:			WORK ORD	ER NON-CONFORM	MANCE (NCR)				
DATE	STEP	Description of NC	Corrective Action Section			`i 0	Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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W/O:			WO	RK ORDER CHAN	GES					•
DATE	STEP	PRO	OCEDURE CHAN	IGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	jory:	NCR:	Yes N	lo DQ	A:	Date:	
	Resc	olution:	Disposition	i:	QA: N	/C Clo	sed:		Date:	·
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DATE	STEP	Description of NC Section A	Initial	ection B	ign &	Verific Secti	cation	Approval Chief Eng	Approval QC Inspector	
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W/O:			WO	RK ORDER CHAN	GES		· ·			
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	jory:	NCF	R: Yes	No DQ	A :	Date:	
		solution:								
NCR:			WORK ORDE	R NON-CONFORM	MANCE	(NCR)			
DATE	STEP	Description of NC	Corrective Action Section B				Verific	cation	Approval	Approval
	0121	Section A	Initial Action Descr Chief Eng Chief Eng		1	Sign & Date	Section C		Chief Eng	QC Inspector
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6 5 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER REF JCA-M47-1-02 REF JCA-M47-1-03 D3999-5 D 0.83 С С 5.50 REF 0.83 R0.12 REF **D3999-5 ANGLE** DESIGN NOTES:
1) MATERIAL: MADE FROM D3999-5F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 6 OF 12 TITLE APPROVED SCALE DE APPR. **BAFFLE** NTS OPPRIGHT © 2010 BY DART AEROSPACE LTD

THE DOCUMENT IS TRUTH THE DOCUMENT AND IS SUPPLIED ON THE EXPRESS CHORION THAT IS NOT TO BE USED FOR ANY ARROSS FOR COMMANDIATE DOWN OTHER PERSON WITHOUT METERS FOR COMPANDIATE DOWN OTHER PERSON WITHOUT METERS FOR COMPANDIATE DAY OF THE PERSON WITHOUT METERS FOR ANY ARROSS FOR THE ARROSS FOR ANY DATE 10.02.05 8 7

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	ection B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector			
			29	Office Eng		Date							
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D R0.20 TYP C BEND LINE-GRAIN DIRECTION 0.78 REF 1.55 0.40 TYP 0.50 TYP Ø0.129 6 PL 0.040 REF 0.900 TYP

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D3999-5F FLAT PATTERN

wlo 594177

	NOTES: 1) MATÉRIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.040 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S 040
	2) FINISH: N/A 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
	4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: N/A
ı	7) WEIGHT: 0.03 lbs

DESIGN DRAWN			DSPACE LTD DNTARIO, CANADA		
CHECKED .	B	DRAWING NO.	REV. A		
MFG. APPR.	E	D3999	SHEET 7 OF 12		
APPROVED	140	TITLE	SCALE		
DE APPR.	-#	BAFFLE	NTS		
DATE 10.02.05 COPPRIGHT 6 2010 BY 0 ART AFFROSPACE LTD 10 ART AFFR					

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No		PAR #:											
	Re	esolution:							Date:				
NCR:	***************************************	•	WORK ORD	ER NON-CONFORM	IANCE	(NCR)						
DATE	STEP	Description of NC Section A	Initial Action Description Chief Eng Chief Eng		Section B on Sign & Date				Approval Chief Eng	Approval QC Inspector			
				Office Eng		Date							
						-							

5 3 2 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D3999-7 JCA-M47-1-17 D D 0 - 0.59 0.59 С 1.77 Ø0.157 -8 0.080 **D3999-7 CORNER** wlo 59477 NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.080 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA 2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 8 OF 12 TITLE APPROVED SCALE DE APPR. **BAFFLE** NTS DATE COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS COCUMENT IN PROVIDE AND COMPOSITION WITH SUPPLESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COMPLIANCY TO DAMY OTHER PERSON WITHOUT
WESTERN PERSON PROMINET ARROPMENT. 10.02.05 8 6 5 3 ___2

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE .	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D3999-9 JCA-M47-1-18 D D 1.38 REF С 1.38 REF R0.19 **D3999-9 ANGLE**

wlu 59477

NOTES:
1) MATÉRIAL: MADE FROM D3999-9F
2) FINISH: NIA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs

DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 9 OF 12 APPROVED TITLE SCALE BAFFLE DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS FRIENT UND COPE DOTHER MODE SUPPLIED ON THE COPPESS CONCINON THAT IT IS
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WITHIN PROSECULOR FOR OWN ATTROSPACE LTD. DATE 10.02.05

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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rait NO			Fault Category: NO										
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5 • 2.59 Ø0.768 GRAIN DIRECTION - 🖳 1.38 BEND LINE 0.063 REF 1.29 REF D3999-9F FLAT PATTERN wlo 59411 NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S0.063 DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN REF DART SPEC M6061T6S0.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs DRAWING NO. CHECKED REV. A D3999 MFG. APPR SHEET 10 OF 12 APPROVED TITLE SCALE BAFFLE DE APPR. DATE COPYRIGHT © 2010 BY DART AEROSPACE LTD 10.02.05

Dart Aerospace	Ltd	
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty c	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA :		Date:					
				Disposition: QA: N/C Closed:									
NCR:			·	R NON-CONFORM				-	• ,				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sect Action Description Chief Eng	ion B Sign & Date			pproval Chief Eng	Approval QC Inspector				
			Ollioi Eng	One Ling	Date								
													

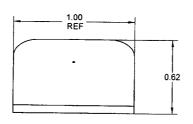
DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D3999-11 JCA-M47-1-19

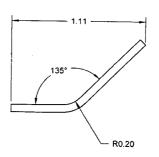
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D3999-11 EARTH TAB

W/c 59497

NOTES:
1) MATERIAL: MADE FROM D3999-11F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

8

DESIGN DRAWN			DSPACE LTD DINTARIO, CANADA
CHECKED	B	DRAWING NO.	REV A
MFG. APPR.	E	D3999	SHEET 11 OF 12
APPROVED	10	TITLE	SCALE
DE APPR.	-44-	BAFFLE	NTS
DATE 10.0	2.05	THIS DOCUMENT IS PRIVATE AND CONFEDENTIAL AND NOT TO BE USED FOR ANY PURPOSE OR COPIED OF	DART AEROSPACE LTD DE CUPRIED ON THE EXPRESS CONDITION THAT IT IS COMMENCATED TO ANY OTHER PERSON WITHOUT DOMOMETAS REPRESENTED.

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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-			· · · · · · · · · · · · · · · · · · ·										
Part No					NCR: Yes No DQA: Date:								
	R	esolution:	Disposit	ion:	QA:	N/C CId	sed:		Date:				
NCR:		\	WORK OR	DER NON-CONFO	PRMANCE	(NCR)	•		30 10			
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval	Approval				
		Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign & Date	Secti	on C	Chief Eng	QC Inspector			
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8 3 . Ď Ø0.125 2 PL С ,6550.56 1.00 GRAIN DIRECTION R0.20 0.25 0.063 TYP REF . В -BEND LINE 0.52 REF **D3999-11F FLAT PATTERN** wlv 39497 NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.063 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 12 OF 12 APPROVED TITLE SCALE **BAFFLE** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD

THIS DOCUMENT IS REPORTED FOR ANY PURPOSE OF COMPUTED TO ANY OTHER PRESON
MOT TO SE LISED FOR ANY PURPOSE OF COMPUTE OF COMPUTED TO ANY OTHER PRESON
MOTTRY PERSONAIN FROM ANY ASSESSMENT. DATE 10.02.05 8 7 3 2

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector				
		V											
Part No	:	PAR #:		egory:	NCR: Yes No DQA: Date:								
	F	Resolution:	Dispositi	on:	QA: N/C CI	osed:		Date:					
NCR:			WORK ORE	DER NON-CONFORM	ANCE (NCR	1)		V.					
DATE	STEP	Description of NC	Corrective Action Section B			Verifica	tion	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C		QC Inspector				
		·											
									.=1				